



IADC™

IADC Driller's Method Worksheet

Well Name: _____ Completed By: _____ Date: ____ / ____ / ____

KICK DATA

 SIDPP: _____ kPa SICP: _____ kPa
 PIT GAIN: _____ m³ Time of Incident: ____ : ____

PROCEDURE

First Circulation to clear influx from well:

1. Bring pump(s) up to slow circulation rate and attempting to hold casing pressure constant by manipulating or adjusting the choke. The slow circulation rate will normally be 50% of the rate used in drilling operations.
2. Read and record Initial Circulating Pressure on Drill Pipe. This pressure should equal the SIDPP plus the slow circulation rate pressure.
Recorded ICP _____ kPa @ rate _____ spm
3. Maintain pump rate and drill pipe pressure constant until influx is circulated out of well.
4. Shut down pump(s) while holding casing pressure constant closing the choke as required. The trapped SIDPP will represent formation pressure.
5. With the pumps off and choke closed, the casing pressure and drill pipe pressures should be equal. If not, continue to circulate out the influx.
6. Record the new shut in casing pressure.
SICP _____ kPa
7. Calculate Kill Mud Weight.
KMW = _____ kg/m³
8. Increase surface mud system to required KMW density.

Second Circulation to balance well:

1. Bring pump(s) up to slow circulation rate and open choke as required while holding new casing pressure constant.
2. Adjust the choke to hold the new casing pressure constant until the drill pipe is full of kill mud of the required density.
3. After drill pipe is full of kill mud, record drill pipe pressure.
_____ kPa
4. Hold pump rate constant and drill pipe pressure by adjusting the choke until the annulus is filled with kill mud.
5. When kill mud reaches the surface, choke pressure, if any, is bled off.
6. Stop circulating and check for flow.

CURRENT WELL DATA

 PRESENT MUD WEIGHT: _____ kg/m³

SLOW CIRCULATION RATE (SCR):

SCR taken @ _____ (m)

	Stks/min	Pressure(kPa)	m ³ /min	Pressure(kPa)
Pump #1				
Pump #2				
Pump #3				

TOTAL DEPTH (MD) _____ m

TOTAL DEPTH (TVD) _____ m

CASING DATA:

CASING _____ size _____ ID _____ weight _____

CASING SHOE DEPTH _____ m

SHOE TEST DATA:

 Depth #1 _____ @ Test MW of _____
 (kPa) (kg/l)

 Depth #2 _____ @ Test MW of _____
 (kPa) (kg/l)

 Depth #3 _____ @ Test MW of _____
 (kPa) (kg/l)

LINER #1 _____ size _____ ID _____ weight _____

LINER #2 _____ size _____ ID _____ weight _____

LINER #1 TOP DEPTH _____ m

LINER #2 TOP DEPTH _____ m

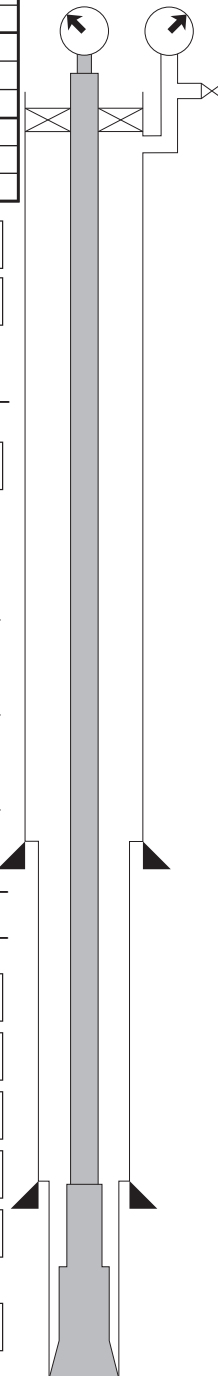
LINER #1 SHOE DEPTH _____ m

LINER #2 SHOE DEPTH _____ m

TVD CASING or LINER _____ m

HOLE DATA:

BIT SIZE _____ inches



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CALCULATIONS

KILL FLUID DENSITY (kg/m³)

$$\left[\frac{\text{SIDPP (kPa)}}{0.00981} \times \text{TVD (m)} \right] + \text{Original Fluid Density (kg/m³)} = \text{KILL FLUID DENSITY (kg/m³)}$$

INITIAL CIRCULATING PRESSURE (ICP)

$$\text{SIDPP (kPa)} + \text{Pump Pressure (kPa) @ SCR of SPM} = \text{INITIAL CIRCULATING PRESSURE (kPa)}$$

TRUE PUMP OUTPUT:

$$\frac{\text{m³/Stk @ 100\%}}{\% \text{ Efficiency}} = \text{TPO (m³/Stk)}$$

DRILL STRING CAPACITY:

Drill #1: $\frac{\text{Pipe Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{DP (m³)}$

Drill #2: $\frac{\text{Pipe Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{DP (m³)}$

HWDP: $\frac{\text{Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{HWDP (m³)}$

Drill #1: $\frac{\text{Collars Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{DC (m³)}$

Drill #2: $\frac{\text{Collars Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{DC (m³)}$

Surface: $\frac{\text{Line Size (mm)} \times \text{Weight (kg/m)}}{\text{Length (m)}} = \text{SL (m³)}$

Total Drill String Capacity (m³)

STROKES, SURFACE TO BIT:

$$\frac{\text{Total Drill String Capacity (m³)}}{\text{True Pump Output (m³/Stk)}} = \text{Strokes, Surface to Bit}$$

ANNULAR CAPACITY (Between):

CSG and DP: $\frac{\text{m³/m} \times \text{m}}{\text{m³/Stk}} = \text{m³}$

Liner #1 and DP: $\frac{\text{m³/m} \times \text{m}}{\text{m³/Stk}} = \text{m³}$

Liner #2 and DP: $\frac{\text{m³/m} \times \text{m}}{\text{m³/Stk}} = \text{m³}$

OH and DP/HWDP: $\frac{\text{m³/m} \times \text{m}}{\text{m³/Stk}} = \text{m³}$

OH and DC: $\frac{\text{m³/m} \times \text{m}}{\text{m³/Stk}} = \text{m³}$

STROKES, BIT TO SHOE:

$$\frac{\text{Open Hole Annular Volume (m³)}}{\text{True Pump Output (m³/Stk)}} = \text{Strokes, Bit to Shoe}$$

STROKES, BIT TO SURFACE:

$$\frac{\text{Total Annular Volume (m³)}}{\text{True Pump Output (m³/Stk)}} = \text{Strokes, Bit to Surface}$$

TOTAL STROKES, SURFACE TO SURFACE:

$$\text{Strokes, Surface to Bit} + \text{Strokes, Bit to Surface} = \text{Strokes, Surface to Surface}$$

MAXIMUM ALLOWABLE ANNULUS SURFACE PRESSURE (MAASP)(kPa)

$$\left(\frac{\text{Max. Allowable Fluid Density (kg/m³)} - \text{Current Fluid Density (kg/m³)}}{0.00981} \times \text{Shoe TVD (m)} \right) = \text{MAASP (kPa)}$$

MAXIMUM ALLOWABLE ANNULUS SURFACE PRESSURE (MAASP) WITH KILL MUD

$$\left(\frac{\text{Max. Allowable Fluid Density (kg/m³)} - \text{Kill Mud Weight (kg/m³)}}{0.00981} \times \text{Shoe TVD (m)} \right) = \text{MAASP WITH KILL MUD (kPa)}$$

COMMENTS

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FORMULAS

1. Pressure Gradient (kPa/m) = Fluid Density (kg/m³) x 0.00981
2. Hydrostatic Pressure (kPa) = Fluid Density (kg/m³) x 0.00981 x TVD (m)
3. Capacity (m³/m) = Inside Diameter² (mm) ÷ 1273
4. Annular Capacity (m³/m) = (Inside Diameter of Casing² (mm) or Hole Diameter²(mm) - Outside Diameter of Pipe² (mm)) ÷ 1273
5. Pipe Displacement (m³/m) = (Outside Diameter of pipe² (mm) - Inside Diameter of pipe² (mm)) ÷ 1273
6. Maximum Allowable Fluid Density (kg/m³) = $\frac{\text{Surface LOT Pressure (kPa)}}{\text{Shoe TVD (m)} \times 0.00981} + \text{LOT Fluid Density (kg/m}^3\text{)}$
7. MAASP (kPa) = [Maximum Allowable Fluid Density (kg/m³) - Current Fluid Density (kg/m³)] x 0.00981 x Shoe TVD (m)
8. Pressure Drop per Metre Tripping Dry Pipe (kPa/m) = $\frac{\text{Drilling Fluid Density (kg/m}^3\text{)} \times 0.00981 \times \text{Metal Displacement (m}^3\text{/m)}}{\text{Riser/Casing Capacity (m}^3\text{/m)} - \text{Metal Displacement (m}^3\text{/m)}}$
9. Pressure Drop per Metre Tripping Wet Pipe (kPa/m) = $\frac{\text{Drilling Fluid Density (kg/m}^3\text{)} \times 0.00981 \times \text{Closed End Displacement (m}^3\text{/m)}}{\text{Riser/Casing Capacity (m}^3\text{/m)} - \text{Closed End Displacement (m}^3\text{/m)}}$
10. Formation Pressure (kPa) = Hydrostatic Pressure Mud in Hole (kPa) + SIDPP (kPa)
11. Equivalent Circulating Density (kg/m³) = $\frac{\text{Annular Pressure Loss (kPa)}}{\text{TVD (m)} \times 0.00981} + \text{Fluid Density (kg/m}^3\text{)}$
12. Kg of Barite Needed to Weight-Up Mud = $\frac{\text{m}^3 \text{ of Mud in System} \times 4250 \times (\text{KMW} - \text{OMW})}{(4250 - \text{KMW})}$
13. Volume Increase from Adding Barite (m³) = $\frac{\text{Kg of Barite Needed to Weight-Up Mud}}{4250}$
14. Estimated New Pump Pressure at New Pump Rate (kPa) = Old Pump Pressure (kPa) x $\left[\frac{\text{New Pump Rate (SPM)}}{\text{Old Pump Rate (SPM)}} \right]^2$
15. Estimated New Pump Pressure with New Mud Weight (kPa) = Old Pump Pressure (kPa) x $\frac{\text{New Mud Weight (kg/m}^3\text{)}}{\text{Old Mud Weight (kg/m}^3\text{)}}$

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