



Well Name: _____ **Completed By:** _____ **Date:** ____/____/____

TRUE PUMP OUTPUT: _____ X _____ = _____
 Bbls/Stk @ 100% % Efficiency TPO (Bbls/Stk)

$$\frac{\text{Surface Line Capacity (Bbls)}}{\text{True Pump Output (Bbls/Stk)}} = \text{Strokes to Pump}$$
$$\text{Drill Pipe} \#1: \frac{\text{Size (in)}}{\text{Weight (lb/ft)}} \frac{\text{Bbls/ft}}{\text{Length (ft)}} \times \text{DP} = \text{Bbls}$$
$$\text{Drill Pipe} \quad \#2: \quad \frac{\text{Size (in)}}{\text{Weight (lb/ft)}} \quad \frac{\text{Bbls/ft}}{\text{Length (ft)}} \quad \times \quad \frac{\text{DP}}{\text{Bbls}} = \frac{\text{DP}}{\text{Bbls}}$$
$$\text{HWDP} : \frac{\text{Size (in)}}{\text{Weight (lb/ft)}} \frac{\text{Bbls/ft}}{\text{Length (ft)}} \times \text{Length (ft)} = \frac{\text{Bbls}}{\text{HWDP}}$$
$$\text{Drill \#1: } \frac{\text{Collars}}{\text{Size (in)}} \times \frac{\text{Weight (lb/ft)}}{\text{Bbls/ft}} \times \frac{\text{Length (ft)}}{\text{DC}} = \text{Bbls}$$

Drill #2: _____ **X** _____ = _____ Bbls
 Collars Size (in) Weight (lb/ft) Bbls/ft Length (ft) DC

$$\frac{\text{Total Drill String Capacity (Bbbls)}}{\text{True Pump Output (Bbbls/Stks)}} = \text{Strokes, Surface to Bit}$$

Between CSG and DP: Bbls/ft **X** ft = Bbls

Between Liner #1 and DP: Bbls/ft **X** ft = Bbls

Between Liner #2 and DP: Bbls/ft **X** ft = Bbls

Between OH and DP/HWDP: Bbls/ft **X** ft = Bbls

Between OH and DC: Bbls/ft **X** ft = Bbls

Choke line capacity: Bbls/ft **X** ft **=** Bbls

$$\frac{\text{Open Hole Annular Vol. (Bbls)}}{\text{True Pump Output (Bbls/Stks)}} = \text{Strokes, Bit to Shoe}$$
$$\frac{\text{Total Annular Volume (Bbls)}}{\text{True Pump Output (Bbls/Stks)}} = \text{Strokes, Bit to Surface}$$

$$\left(\frac{\text{Riser ID}^2}{\text{Drill Pipe OD}^2} \right) \div 1029.4 = \frac{\text{Capacity Drill Pipe/Riser (Bbls/ft)}}{\text{Capacity Drill Pipe/Riser (Bbls/ft)}}$$

$$\frac{\text{Capacity Drill Pipe/Riser (Bbls/ft)}}{\text{Riser Length (ft)}} \times \text{ft} = \text{Volume between Drill Pipe \& Riser (Bbls)}$$
$$\frac{\text{Volume between Drill Pipe \& Riser (Bbbs)}}{\text{True Pump Output (Bbbs/Stks)}} = \text{Strokes}$$

PRESENT MUD WEIGHT: ppg

SCR taken @ _____ (ft)

	Stks/min	Pressure(psi)	Bbl/min	Pressure(psi)
Pump #1				
Pump #2				
Pump #3				

CASING size , ID , weight

SHOE DEPTH
@ MD / TVD /

Depth #1 @ Test MW of _____
(psi) (ppg)

Depth #2 @ Test MW of _____
(psi) (ppg)

Depth #3 @ Test MW of _____
(psi) (ppg)

LINER #1 _____ , _____ , _____
size ID weight

LINER #2 _____, _____, _____
size ID weight

LINER #1 TOP DEPTH	ft
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LINER #2 TOP DEPTH	ft
--------------------	----

LINER #1 SHOE DEPTH	ft
---------------------	----

LINER #2 SHOE DEPTH	ft
---------------------	----

TVD CASING or LINER	ft
---------------------	----

TOTAL DEPTH (MD)	ft
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TOTAL DEPTH (TVD)	ft
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BIT DEPTH @ MD / TVD	/	ft
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SIDPP: _____ psi **SICP:** _____ psi **PIT GAIN:** _____ Bbls **Time of Incident:** _____ : _____

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**Field Units
(psi, ft, ppg)**

Revised January 22, 2015
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CALCULATIONS

KILL MUD WEIGHT (KMW)

$$\left(\frac{\text{SIDPP (psi)}}{0.052} \div \frac{\text{True Vertical Depth (ft)}}{\text{Present Mud Weight (ppg)}} \right) +$$

_____ ppg KILL MUD WEIGHT

INITIAL CIRCULATING PRESSURE (ICP)

$$\frac{\text{SIDPP (psi)}}{\text{Pump Pressure (psi) @ SCR of } \underline{\hspace{1cm}} \text{ SPM}}$$

_____ psi INITIAL CIRCULATING PRESSURE

FINAL CIRCULATING PRESSURE (FCP)

$$\frac{\text{Pump Pressure (psi) @ SCR of } \underline{\hspace{2cm}} \text{ SPM}}{\text{Kill Mud Weight (ppg)}} \div \frac{\text{Present Mud Weight (ppg)}}{\text{Present Mud Weight (ppg)}}$$

_____ psi FINAL CIRCULATING PRESSURE

MAXIMUM ALLOWABLE MUD DENSITY (ppg)

$$\left(\frac{\text{Surface LOT Pressure (psi)}}{0.052} \div \frac{\text{Shoe Depth (ft,TUD)}}{\text{LOT Mud Density (ppg)}} \right) + \frac{\text{LOT Mud Density (ppg)}}{\text{LOT Mud Density (ppg)}}$$

_____ ppg MAX. ALLOWABLE
MUD DENSITY

MAXIMUM ALLOWABLE ANNULAR SURFACE PRESSURE (MAASP) (psi)

$$\left(\frac{\text{Max. Allowable Mud Density (ppg)}}{\text{Present Mud Density (ppg)}} \right) \times 0.052 \times \text{Shoe Depth (ft,TUD)}$$

_____ psi MAX. ALLOWABLE ANNULAR SURFACE PRESSURE

SELECTED KILL PUMP DATA

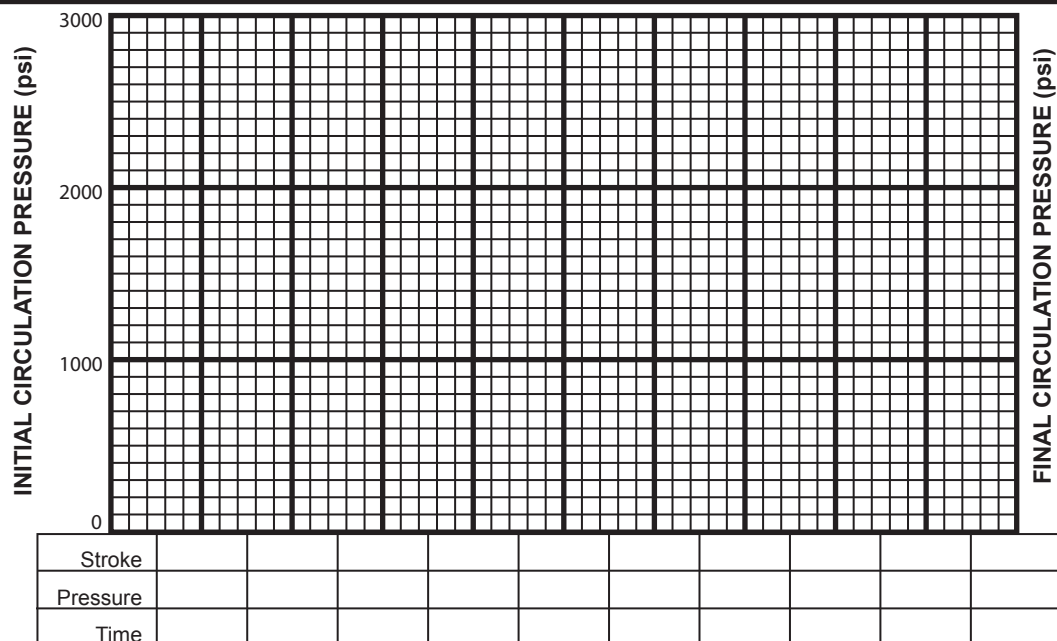
	Kill Rate Speed (STKS/MIN)	Pump Output (BBLS/STK)	Circ. Rate (BBLS/MIN)	Slow Pump Pressure (Circ. Down DP & Up Riser)	Circ. Pres thru Choke Line (PSI)	Circ. Pres thru Choke & Kill Line (PSI)	CLFP	
							Choke Line (PSI)	Choke & Kill Line (PSI)
PUMP No. 1								
PUMP No. 2								
PUMP No. 3								

PRESSURE CHART

Stroke or Volume	Theoretical Drill Pipe Pressure	Actual Drill Pipe Pressure	Actual Casing Pressure	Actual Pit Volume Deviation
SURFACE 0	ICP			
BIT	FCP			
÷ 10 = Initial Circulation Pressure - Final Circulation Pressure ÷ 10 = Strokes Surface to Bit Strokes per Step PSI per Step				
BIT	FCP			
SURFACE				
÷ 10 = Strokes Bit to Surface Strokes per Step				

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GRAPHIC ANALYSIS



FORMULAS

- Pressure Gradient (psi/ft) = Mud Weight (ppg) x 0.052
- Hydrostatic Pressure (psi) = Mud Weight (ppg) x 0.052 x Depth (ft, TVD)
- Capacity (bbls/ft) = Inside Diameter² (in.) ÷ 1029.4
- Annular Capacity (bbls/ft) = (Inside Diameter of Casing² (in.) or Hole Diameter² (in.) - Outside Diameter of Pipe² (in.)) ÷ 1029.4
- Pipe Displacement (bbls/ft) = (Outside Diameter of pipe² (in.) - Inside Diameter of pipe² (in.)) ÷ 1029.4
- Maximum Allowable Mud Weight (ppg) = $\frac{\text{Surface LOT Pressure (psi)}}{\text{Shoe Depth (ft, TVD)} \times 0.052} + \text{LOT Mud Weight (ppg)}$
- MAASP (psi) = [Maximum Allowable Mud Weight (ppg) - Present Mud Weight (ppg)] x 0.052 x Shoe TVD (ft)
- Pressure Drop per Foot Tripping Dry Pipe (psi/ft) = $\frac{\text{Drilling Mud Weight (ppg)} \times 0.052 \times \text{Metal Displacement (bbl/ft)}}{\text{Casing Capacity (bbl/ft)} - \text{Metal Displacement (bbl/ft)}}$
- Pressure Drop per Foot Tripping Wet Pipe (psi/ft) = $\frac{\text{Drilling Mud Weight (ppg)} \times 0.052 \times \text{Closed End Displacement (bbl/ft)}}{\text{Casing Capacity (bbl/ft)} - \text{Closed End Displacement (bbl/ft)}}$
- Formation Pressure (psi) = Hydrostatic Pressure Mud in Hole (psi) + SIDPP (psi)
- EMW (ppg) @ Shoe = (SICP (psi) ÷ 0.052 ÷ Shoe Depth (ft, TVD)) + Present Mud Weight (ppg)
- Sacks (100 lb) of Barite Needed to Weight-Up Mud = $\frac{\text{Bbls of Mud in System} \times 14.9 \times (\text{KMW} - \text{OMW})}{(35.4 - \text{KMW})}$
 NOTE: This formula assumes that the average density of Barite is 35.4 ppg and the average number of sacks (100lb) per barrel is 14.9.
- Volume Increase from Adding Barite (bbls) = Number of Sacks (100 lb) added ÷ 14.9
- Equivalent Mud Weight (ppg) @ _____ depth (ft) = $\left[\frac{\text{Pressure (psi)}}{\text{Depth (ft, TVD)} \times 0.052} \right] + \text{Current Mud Weight (ppg)}$
- Estimated New Pump Pressure at New Pump Rate (psi) = Old Pump Pressure (psi) x $\left[\frac{\text{New Pump Rate (SPM)}}{\text{Old Pump Rate (SPM)}} \right]^2$
- Estimated New Pump Pressure with New Mud Weight (psi) = Old Pump Pressure (psi) x $\frac{\text{New Mud Weight (ppg)}}{\text{Old Mud Weight (ppg)}}$

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